



Parts List: For one unit shown:

- For 1 Unit Shown:
- (1) Top Tube (multiple segment tubes are shock corder together. See reference chart for exact bar sizes.)
 - (1) Bottom Tube (multiple segment tubes are shock corder together. See reference chart for exact bar sizes.)
 - (2) Side Tubess (multiple segment tubes are shock corder together. See reference chart for exact bar sizes.)
 - (2) slightly curved shorter tubes w/ rubber feet
 - (6) clam shell style single connectors
 - (1) 1/4" hex key
 - (1) Drop Cloth

Assembly Instructions:

1. Place the fabric banner face down on a clean, flat floor (use a drop cloth if floor is not 100% clean).
2. Locate top, bottom, and side tubes next to corresponding edge of banner. Note that longer tubes are made up of multiple segments that are shock corder together and need to be snap fit assembled.
3. Slide the top and bottom tubes through the banner sleeves.
4. Place corresponding single connectors (see diagram) in the correct positions on the tube ends. Assure correct orientation of connectors as shown on diagram.
5. Tighten all the connectors firmly to make the structure. Assure that all bars, and connectors are positioned properly on a flat floor, with bars fully inserted, then make all connectors tight. This is critical to forming a straight and true structure.
6. Now add the legs. Do this by propping up the lower portion of the frame and attaching the leg connector in the middle of the slightly curved foot bar with rubber feet.
8. Stand the final structure up move into position. Adjust the verticality of the structure by adjusting the leg bars.
9. Adjust the tension of the banner by sliding the bottom bar up or down. Wrinkles may be removed from the banner with the use of a hand steamer.

WARNING: Hanging system and structure are designed For: (1) indoor use only and (2) to hold the weight of the structure and fabric cover only. Each wire cable is proof tested at 500 lbs (250 lbs working load). No other loads should be applied to this display system.

| Frame# | Banner Size - ft | | | Top Tube - inches | | | Bottom Tube - inches | | | Side Tubes - inches | | | | | |
|----------|------------------|---|-----|-------------------|------|------|----------------------|---------------|------|---------------------|------|---------------|------|------|------|
| | H | X | W | Actual Length | Bar1 | Bar2 | Bar3 | Actual Length | Bar1 | Bar2 | Bar3 | Actual Length | Bar1 | Bar2 | Bar3 |
| NA0810 | 8 | X | 10 | 123 | 48 | 48 | 27 | 118 | 48 | 48 | 22 | 98 | 48 | 48 | 50 |
| NA0809.5 | 8 | X | 9.5 | 117 | 48 | 48 | 21 | 112 | 48 | 48 | 16 | 98 | 48 | 48 | 50 |
| NA0808 | 8 | X | 8 | 99 | 48 | 51 | | 94 | 48 | 46 | | 98 | 48 | 48 | 50 |
| NA0806 | 8 | X | 6 | 75 | 48 | 27 | | 70 | 48 | 22 | | 98 | 48 | 48 | 50 |
| NA0804 | 8 | X | 4 | 51 | 51 | | | 46 | 46 | | | 98 | 48 | 48 | 50 |
| NA0710 | 7 | X | 10 | 123 | 48 | 48 | 27 | 118 | 48 | 48 | 22 | 86 | 48 | 48 | 38 |
| NA0708 | 7 | X | 8 | 99 | 48 | 51 | | 94 | 48 | 46 | | 86 | 48 | 48 | 38 |
| NA0706 | 7 | X | 6 | 75 | 48 | 27 | | 70 | 48 | 22 | | 86 | 48 | 48 | 38 |
| NA0704 | 7 | X | 4 | 51 | 51 | | | 46 | 46 | | | 86 | 48 | 48 | 38 |

| Frame# | Banner Size - ft | | | Top Tube - inches | | | Bottom Tube - inches | | | Side Tubes - inches | | | | | |
|--------|------------------|---|----|-------------------|------|------|----------------------|---------------|------|---------------------|------|---------------|------|------|------|
| | H | X | W | Actual Length | Bar1 | Bar2 | Bar3 | Actual Length | Bar1 | Bar2 | Bar3 | Actual Length | Bar1 | Bar2 | Bar3 |
| NA0610 | 6 | X | 10 | 123 | 48 | 48 | 27 | 118 | 48 | 48 | 22 | 74 | 48 | 48 | 26 |
| NA0608 | 6 | X | 8 | 99 | 48 | 51 | | 94 | 48 | 46 | | 74 | 48 | 48 | 26 |
| NA0606 | 6 | X | 6 | 75 | 48 | 27 | | 70 | 48 | 22 | | 74 | 48 | 48 | 26 |
| NA0604 | 6 | X | 4 | 51 | 51 | | | 46 | 46 | | | 74 | 48 | 48 | 26 |
| NA0510 | 5 | X | 10 | 123 | 48 | 48 | 27 | 118 | 48 | 48 | 22 | 62 | 48 | 48 | 14 |
| NA0508 | 5 | X | 8 | 99 | 48 | 51 | | 94 | 48 | 46 | | 62 | 48 | 48 | 14 |
| NA0506 | 5 | X | 6 | 75 | 48 | 27 | | 70 | 48 | 22 | | 62 | 48 | 48 | 14 |
| NA0504 | 5 | X | 4 | 51 | 51 | | | 46 | 46 | | | 62 | 48 | 48 | 14 |

Premiere Jumbo Stand
Part# Naxxxx Series
Assembly Instructitons Rev 2
5/25/07



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